



8 Inertia Seat Belt Reels

The inertia seat belt reels are attached to the chassis via mounting plates that are fitted on the chassis. These plates are pre-threaded and fitted with locating dowels.



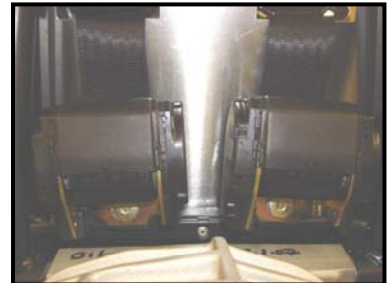
Tools Required

5/8" Spanner & Socket
4.1mm Drill
Rivet Gun
Torque Wrench

Fitting Inertia Seat Belt Reels

1. Position the inertia seat belt reel assemblies vertically against the chassis mounting plates.

Make sure that the inertia seat belt reel locates into the mounting plate "dowels".



2. Secure the inertia belt reels to the chassis plate and torque to 35n/m (26 ft/lbs)

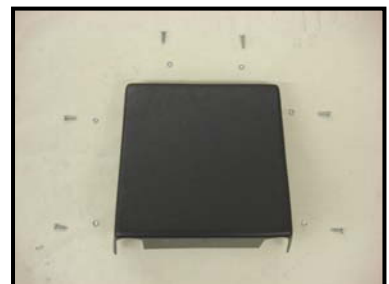
2 x 1" long x 7/16" bolt

2 x 7/16" thin spring washer



3. Pass the seat belt webbing and the fitted buckles through the pre-cut holes in the rear bulkhead panel.

4. Locate the inertia seat belt reel cover and position it over both the reels.



5. Make six points around the reel cover that are in contact with the chassis. Drill using a 4.1mm drill-bit and secure the cover in place with large head rivets.





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